

Welding Certificate

HWKDD-EN1090-2.00013.2013.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer **ASTRA Industrieanlagen GmbH**
August-Horch-Straße 34
08141 Reinsdorf
GERMANY

welding shop ASTRA Industrieanlagen GmbH, August-Horch-Straße 34,
08141 Reinsdorf, GERMANY

Technical specification **EN 1090-2:2018**

Execution class(es) **EXC2 according to EN 1090-2**

Welding Process(es) 111 - Manual metal arc welding
(Reference no. acc. to DIN EN ISO 4063) 135 - Metal active gas welding
141 - TIG gas tungsten arc welding

Material Group 1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
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according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator Stephen Larimore, IWE born on: 04.06.1972
(Title, Surname, Name, Qualification, Date of birth)

Substitute André Jäckel, IWS born on: 18.03.1971
(Title, Surname, Name, Qualification, Date of birth)

Confirmation All provisions concerning welding as described in the above mentioned technical specification(s) were applied.


Validity start 09.04.2013

Period of validity 08.04.2022

Remarks -



Place and date of issue Großenhain, 09.04.2019
Kuske/LK


Dipl.-Wirtsch.-Ing. (FH) Streiber
Deputy head of certification office