

Welding Certificate

HWKDD-EN1090-2.00013.2013.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	ASTRA Industrieranlagen GmbH	
	August-Horch-Straße 34 08141 Reinsdorf GERMANY	
welding shop	ASTRA Industrieranlagen GmbH, August-Horch-Straße 34, 08141 Reinsdorf, GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC2 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Stephen Larimore, IWE	born on: 04.06.1972
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	09.04.2013	
Period of validity	08.04.2025	
Remarks	-	

Place and date of issue

Dresden, 19.04.2022
Scheller/LK




Dipl.-Wirtsch.-Ing. (FH) Streiber
Head of certification body